

Weiro DC Inverter Pulse TIG WT-315DP & WT-400DP



MODEL	WT 315DP	WT 400DP	
Input Voltage	3 x 380V \pm 10% ; 50/60 Hz		
DC TIG	Current Adjusting Range (A)	10 - 315	10 - 400
	Rated Duty Cycle	60%	
	Current Up-Slope / Down-Slope Time (sec)	0 - 10 / 0 - 25	
	Pulse (Base) Current Ratio	5% - 95%	
	Pulse Time On	0.1 - 0.9	
	Pulse Frequency (Hz)	0.5 - 25 (25 - 250)	
	Pre-Flow / Post-Flow Time (sec)	0 - 10 / 0 - 25	
	Arc Starting Mode	High Frequency Arc Striking	
	Start / End Current (A)	10 - 315 / 10 - 315	10 - 400 / 10 - 400
DC MMA	No-Load Voltage (V)	80	
	Current Range (A)	10 - 250	10 - 315
	Rated Output Current (A)	250	315
	Duty Cycle	60%	
Efficiency	\geq 83%		
Weight (kg)	20	21	
Protection Class of Enclosure	IP21S		
Dimension (LxWxH) (mm)	470 x 235 x 435		

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