

AC / DC INVERTER PULSE WELDING MACHINE SUPER TIG-315EX



MODEL		SUPER TIG315EX
INPUT	Voltage	3x380 ± 10% ; 50/60Hz
AC TIG	No-Load Voltage	80V
	Welding Current Adjusting Range	20 - 315A
	AC Balance	10% - 90%
	AC Square Wave Frequency	20 - 250Hz
	Rated Duty Cycle	35%
	Pre Flow	0 - 10s
	Spot time	0 - 10s
	Post Flow Time	0 - 25s
DC TIG	Current Adjusting Range	10 - 315A
	Rated Duty Cycle	35%
	Current Up-slope Time	0 - 10s
	Current Down-slope Time	0 - 25s
	Pulse (Base) Current	10 - 315A
	Pulse Time On	0,1 - 0,9
	Pulse Frequency	0,2 - 25 (25-250) Hz
	Post Flow Time	0-25s
Arc Starting Mode	high fequncy arc striking / Lift	
DC MMA	Pre Flow	0 - 10s
	No-Load Voltage	80V
	Current Range	20 - 250A
	Rated Output Current	250A
	Rated Duty Cycle	35%
Efficiency		≥ 83%
Weight (Kg)		36 Kg
Protection Class of Enclosure		IP21S
Dimension (mm)		470x235x435

AD CV. ANUGRAH DUTA NIAGA

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