

DC INVERTER PULSE WELDING MACHINE SUPER TIG-250P



MODEL		SUPER TIG205P
INPUT	Voltage	3x380 / 400 / 415V ± 10% ; 50/60Hz
DC TIG	AMP Adjusting Range	10 - 250A
	Rated Duty Cycle	60%
	Current Up-slope Time	0 - 10s
	Current Down-slope Time	0 - 25s
	Pulse (Base/AMP) Current Ratio	5% - 95%
	Pulse Time On	0,1 - 0,9
	Pulse Frequency	0,5 - 25 (25-250) Hz
	Post Flow Time	0 - 25s
	Arc Starting Mode	high frequency arc striking
	Pre Flow	0 - 10s
	Start Amps	10 - 250A
	End Amps	10 - 250A
DC MMA	No-Load Voltage	70V
	Current Range	10 - 200A
	Rated Output Current	200A
	Rated Duty Cycle	60%
Efficiency		≥ 83%
Weight (Kg)		18 Kg
Protection Class of Enclosure		IP21S
Dimension (mm)		470x235x435



CV. ANUGRAH DUTA NIAGA

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